|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| 1. machine | 1. shrink | 1. natural | 1. shake | 1. sacrifice | 1. fortune |
| 1. champagne | 1. shrimp | 1. potential | 1. bookshelf | 1. sadness | 1. project |
| 1. chef | 1. affection | 1. habitual | 1. dashboard | 1. sure | 1. juicing |
| 1. cheap | 1. special | 1. challenge | 1. fashion | 1. jeep | 1. jackpot |
| 1. question | 1. childish | 1. chapter | 1. punishment | 1. jerks | 1. pajamas |
| 1. nurture | 1. slush | 1. cherry | 1. shatter | 1. unzips | 1. jury |
| 1. pitcher | 1. blemish | 1. chicken | 1. shovel | 1. jumps | 1. subject |
| 1. bachelor | 1. nourish | 1. chirp | 1. abolish | 1. jokes | 1. jaywalk |
| 1. credential | 1. sluggish | 1. choke | 1. refresh | 1. squash | 1. Joseph |
| 1. chalk | 1. slash | 1. chuckle | 1. shrink | 1. salad | 1. jelly |
| 1. moustache | 1. extension | 1. punch | 1. ashamed | 1. absorb | 1. jazz |
| 1. parachute | 1. fellowship | 1. scratch | 1. anxious | 1. sizzle | 1. hijack |
| 1. chauffer | 1. foundation | 1. torch | 1. censorship | 1. zebras | 1. Jewish |
| 1. charade | 1. functional | 1. touch | 1. affection | 1. sail | 1. jigsaw puzzle |
| 1. chaperone | 1. usher | 1. untouchable | 1. bashful |  |  |

**SOMETIMES:**

H sounds like: "ch"; "sh"; "k" chop; chef; character

J sounds *similar to* "CH" but is a dfferent sound jeep/cheap

S sounds like "Z" absorb

ture sounds like "chur" nature

tion sounds like "chun" (short "u" sound) evolution

tune sounds like "chun" (long "u" sound) fortune

tial sounds like "shul" (short "u" sound) spatial

xious sounds like "chus" (short u" sound) anxious